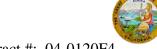
DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES Office of Structural Materials

Quality Assurance and Source Inspection

Bay Area Branch 690 Walnut Ave.St. 150 Vallejo, CA 94592-1133 (707) 649-5453 (707) 649-5493



Contract #: 04-0120F4

Cty: SF/ALA Rte: 80 PM: 13.2/13.9

File #: 13.28

WELDING INSPECTION REPORT

Resident Engineer: Pursell, Gary **Report No:** WIR-003591

Address: 333 Burma Road **Date Inspected:** 20-Aug-2008

City: Oakland, CA 94607

OSM Arrival Time: 700 **Project Name:** SAS Superstructure **OSM Departure Time:** 1530 **Prime Contractor:** American Bridge/Fluor Enterprises, a JV

Contractor: Oregon Iron Works Clackamas, Or. **Location:** Clackamas, Oregon

CWI Name: Scot Reed **CWI Present:** Yes No **Inspected CWI report:** Yes N/A **Rod Oven in Use:** Yes No No N/A N/A **Electrode to specification:** Yes No Weld Procedures Followed: Yes No N/A N/A **Qualified Welders:** Yes No **Verified Joint Fit-up:** Yes No N/A N/A Yes N/A **Approved Drawings:** Yes No **Approved WPS:** No Yes No N/A **Delayed / Cancelled:**

34-0006 **Bridge No: Component:** Hinge K components

Summary of Items Observed:

On this date, Caltrans Quality Assurance Inspector (QA) Danny C. White (B89) was present at Oregon Iron Works (OIW) for the purpose of monitoring fabrication and welding operations of the Hinge K Pipe Beam at the OIW fabrication and welding shop in Clackamas, Oregon.

The QA Inspector performed random observations in the fabrication shop (Bay #1) and observed machinist Mr. Scott Jones was utilizing the 30 foot mill to machine the base-plate component marked as a110-4 for this job.

In Bay #2 the QA Inspector randomly observed third party Quality Control (QC) Inspector Mr. Scott Reed monitoring welder qualification tests being performed by OIW Welding Operators.

It is noted that OIW Welding Operator Mr. Rick Hinkle is fabricating a platform onto a rotating fixture in Bay #3. Mr. Hinkle informed the QA Inspector that this work is being performed to create an area allowing welding operators greater accessibility while working on Hinge K components. See photo below for additional information.

WELDING INSPECTION REPORT

(Continued Page 2 of 2)



Summary of Conversations:

Within the body of the report.

Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Ryan Smith, (858) 232-6799, who represents the Office of Structural Materials for your project.

Inspected By:	White,Danny	Quality Assurance Inspector
Reviewed By:	Wright,Mark	QA Reviewer